

SDR-35 Gravity Sewer Pipe

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
4	4.22	6.000	LS-315-***	10
6	6.28	8.000	LS-315-***	15
8	8.40	12.000	LS-475-***	12
10	10.50	14.000	LS-475-***	14
12	12.50	16.000	LS-475-***	17
15	15.30	18.000	LS-360-***	24
18	18.70	22.000	LS-475-***	24
21	22.05	26.000	LS-575-***	24
24	24.80	28.000	LS-475-***	31
27	27.95	32.000	LS-575-***	30
30	32.00	36.000	LS-575-***	34

Steel and Plastic Pipe with Same Outside Diameter (IPS)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	2.000	LS-200-***	4
3/4	1.050	3.000	LS-315-***	4
1	1.315	3.000	LS-300-***	4
1-1/4	1.660	3.000	LS-275-***	8
1-1/2	1.900	4.000	LS-315-***	6
2	2.375	4.000	LS-300-***	6
2-1/2	2.875	4.000	LS-200-***	9
3	3.500	5.000	LS-300-***	8
3-1/2	4.000	6.000	LS-315-***	10
4	4.500	6.000	LS-300-***	10
5	5.563	8.000	LS-340-***	13
6	6.625	10.000	LS-475-***	10
8	8.625	12.000	LS-475-***	12
10	10.750	14.000	LS-475-***	14
12	12.750	16.000	LS-475-***	17
14	14.000	18.000	LS-575-***	16
16	16.000	20.000	LS-575-***	18
18	18.000	22.000	LS-575-***	20
20	20.000	24.000	LS-475-***	26
22	22.000	26.000	LS-575-***	24
24	24.000	28.000	LS-475-***	31
26	26.000	30.000	LS-575-***	28
28	28.000	32.000	LS-575-***	30
30	30.000	34.000	LS-575-***	32
32	32.000	36.000	LS-575-***	34
34	34.000	38.000	LS-575-***	36
36	36.000	40.000	LS-575-***	38
42	42.000	46.000	LS-575-***	44
48	48.000	52.000	LS-575-***	50

Ductile Iron Pipe (DIPS, AWWA-C900, AWWA-C905, PVC Water Pipe)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.500	4.000	LS-300-***	6
2-1/4	2.750	4.000	LS-200-***	9
3	3.960	6.000	LS-315-***	10
4	4.800	8.000	LS-410-***	7
6	6.900	10.000	LS-410-***	10
8	9.050	12.000	LS-400-***	9
10	11.100	14.000	LS-400-***	10
12	13.200	16.000	LS-360-***	21
14	15.300	18.000	LS-360-***	24
16	17.400	20.000	LS-360-***	27
18	19.500	24.000	LS-525-***	17
20	21.600	26.000	LS-525-***	19
24	25.800	28.000	LS-425-***	23
30	32.000	36.000	LS-575-***	34
36	38.300	42.000	LS-575-***	40
42	44.500	50.000	LS-500-***	38
48	50.800	56.000	LS-500-***	43

Copper Tubing

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.625	2.000	LS-275-***	4
3/4	0.875	2.000	LS-200-***	4
1	1.125	3.000	LS-315-***	4
1-1/4	1.375	3.000	LS-300-***	4
1-1/2	1.625	3.000	LS-275-***	8
2	2.125	4.000	LS-315-***	6
2-1/2	2.625	4.000	LS-275-***	11
3	3.125	5.000	LS-315-***	8
4	4.125	6.000	LS-315-***	10
6	6.125	8.000	LS-315-***	15
8	8.125	12.000	LS-575-***	10
10	10.125	14.000	LS-575-***	12
12	12.125	16.000	LS-575-***	14

NOTES:

*** = Specify LS Model C, S-316, L...etc when ordering (Example LS-475-C-17).

Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.

Cast Iron Soil Pipe (Extra Heavy)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.380	4.000	LS-300-***	6
3	3.500	5.000	LS-300-***	8
4	4.500	6.000	LS-300-***	10
5	5.500	8.000	LS-340-***	13
6	6.500	10.000	LS-475-***	10
8	8.620	12.000	LS-475-***	12
10	10.750	14.000	LS-475-***	14
12	12.750	16.000	LS-475-***	17
15	15.880	18.000	LS-340-***	33

Cast Iron Soil Pipe (Service Weight)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.300	4.000	LS-315-***	6
3	3.300	5.000	LS-300-***	8
4	4.300	6.000	LS-300-***	10
5	5.300	8.000	LS-360-***	9
6	6.300	8.000	LS-315-***	15
8	8.380	10.000	LS-315-***	19
10	10.500	14.000	LS-475-***	14
12	12.500	16.000	LS-475-***	17
15	15.620	18.000	LS-425-***	14

Electrical Metallic Tubing (EMT) Thin Wall

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.706	2.000	LS-275-***	4
3/4	0.922	2.000	LS-200-***	4
1	1.163	3.000	LS-315-***	4
1-1/4	1.510	3.000	LS-275-***	8
1-1/2	1.740	3.000	LS-200-***	6
2	2.197	4.000	LS-315-***	6
2-1/2	2.875	4.000	LS-200-***	9
3	3.500	5.000	LS-300-***	8
4	4.500	6.000	LS-300-***	10

Intermediate Metal Conduit (IMC)

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.815	2.000	LS-200-***	4
3/4	1.029	2.000	LS-200-***	4
1	1.290	3.000	LS-300-***	4
1-1/4	1.638	3.000	LS-275-***	8
1-1/2	1.883	4.000	LS-315-***	6
2	2.360	4.000	LS-300-***	6
2-1/2	2.857	4.000	LS-200-***	9
3	3.476	5.000	LS-300-***	8
3-1/2	3.970	6.000	LS-315-***	10
4	4.466	6.000	LS-300-***	10

Rigid (RSC), Aluminum (ASC), Galvanized (GSC), Non-Metallic Conduit (NRC)

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	2.000	LS-200-***	4
3/4	1.050	3.000	LS-315-***	4
1	1.315	3.000	LS-300-***	4
1-1/4	1.660	3.000	LS-275-***	8
1-1/2	1.900	4.000	LS-315-***	6
2	2.375	4.000	LS-300-***	6
2-1/2	2.875	4.000	LS-200-***	9
3	3.500	5.000	LS-300-***	8
3-1/2	4.000	6.000	LS-315-***	10
4	4.500	6.000	LS-300-***	10
5	5.563	8.000	LS-340-***	13
6	6.625	10.000	LS-475-***	10

NOTES:

*** = Specify LS Model C, S-316, L...etc when ordering

(Example LS-475-C-17).

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