

SDR-35 Gravity Sewer Pipe

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
4	4.22	WS-6-28-S-*	LS-315-***	10
6	6.28	WS-8-32-S-*	LS-315-***	15
8	8.40	WS-10-36-S-*	LS-315-***	19
10	10.50	WS-14-37-S-*	LS-360-***	17
12	12.50	WS-16-37-S-*	LS-360-***	20
15	15.30	WS-20-37-S-*	LS-575-***	17
18	18.70	WS-22-37-S-*	LS-360-***	29
21	22.05	WS-26-37-S-*	LS-475-***	28
24	24.80	WS-28-37-S-*	LS-425-***	22
27	27.95	WS-32-37-S-*	LS-400-***	25
30	32.00	WS-36-37-S-*	LS-400-***	29

Steel and Plastic Pipe with Same Outside Diameter (IPS)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	WS-2-15-S-*	LS-275-***	5
3/4	1.050	WS-2-1/2-20-S-*	LS-275-***	6
1	1.315	WS-2-1/2-20-S-*	LS-200-***	5
1-1/4	1.660	WS-3-21-S-*	LS-275-***	8
1-1/2	1.900	WS-3-21-S-*	LS-200-***	7
2	2.375	WS-3-1/2-22-S-*	LS-200-***	8
2-1/2	2.875	WS-4-23-S-*	LS-200-***	9
3	3.500	WS-6-28-S-*	LS-360-***	7
3-1/2	4.000	WS-6-28-S-*	LS-340-***	9
4	4.500	WS-6-28-S-*	LS-300-***	10
5	5.563	WS-8-32-S-*	LS-340-***	13
6	6.625	WS-10-36-S-*	LS-475-***	10
8	8.625	WS-12-37-S-*	LS-475-***	12
10	10.750	WS-14-37-S-*	LS-425-***	10
12	12.750	WS-16-37-S-*	LS-425-***	12
14	14.000	WS-18-37-S-*	LS-475-***	18
16	16.000	WS-20-37-S-*	LS-475-***	21
18	18.000	WS-22-37-S-*	LS-475-***	23
20	20.000	WS-24-37-S-*	LS-475-***	25
22	22.000	WS-26-37-S-*	LS-475-***	28
24	24.000	WS-28-37-S-*	LS-475-***	30
26	26.000	WS-30-37-S-*	LS-400-***	23
28	28.000	WS-32-37-S-*	LS-400-***	25
30	30.000	WS-34-37-S-*	LS-400-***	27
32	32.000	WS-36-37-S-*	LS-400-***	29
34	34.000	WS-40-37-S-*	LS-500-***	29
36	36.000	WS-42-37-S-*	LS-500-***	31
42	42.000	WS-48-37-S-*	LS-500-***	36
48	48.000	WS-53-37-S-*	LS-525-***	40

Ductile Iron Pipe (DIPS, AWWA-C900, AWWA-C905, PVC Water Pipe)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.500	WS-3-1/2-22-S-*	LS-200-***	8
2-1/4	2.750	WS-4-23-S-*	LS-200-***	9
3	3.960	WS-6-28-S-*	LS-340-***	9
4	4.800	WS-8-32-S-*	LS-410-***	7
6	6.900	WS-10-36-S-*	LS-410-***	10
8	9.050	WS-12-37-S-*	LS-400-***	9
10	11.100	WS-14-37-S-*	LS-340-***	24
12	13.200	WS-18-37-S-*	LS-475-***	18
14	15.300	WS-20-37-S-*	LS-575-***	17
16	17.400	WS-22-37-S-*	LS-475-***	23
18	19.500	WS-24-37-S-*	LS-575-***	21
20	21.600	WS-26-37-S-*	LS-475-***	27
24	25.800	WS-30-37-S-*	LS-400-***	23
30	32.000	WS-36-37-S-*	LS-400-***	29
36	38.300	WS-44-1/2-37-S-*	LS-500-***	33
42	44.500	WS-50-37-S-*	LS-500-***	38
48	50.800	WS-57-37-S-*	LS-500-***	43

Copper Tubing

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.625	WS-2-15-S-*	LS-275-***	5
3/4	0.875	WS-2-1/2-20-S-*	LS-275-***	6
1	1.125	WS-2-1/2-20-S-*	LS-275-***	6
1-1/4	1.375	WS-2-1/2-20-S-*	LS-200-***	5
1-1/2	1.625	WS-3-21-S-*	LS-275-***	7
2	2.125	WS-3-1/2-22-S-*	LS-275-***	10
2-1/2	2.625	WS-4-23-S-*	LS-275-***	11
3	3.125	WS-5-25-S-*	LS-315-***	8
4	4.125	WS-6-28-S-*	LS-315-***	10
6	6.125	WS-8-32-S-*	LS-315-***	15
8	8.125	WS-10-36-S-*	LS-315-***	19
10	10.125	WS-14-37-S-*	LS-410-***	14
12	12.125	WS-16-37-S-*	LS-410-***	16

NOTES:

* = Specify sleeve length in inches

*** = Specify LS Model C, S-316, L...etc when ordering

(Example LS-475-C-17).

Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.

Cast Iron Soil Pipe (Extra Heavy)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.380	WS-3-1/2-22-S-*	LS-200-***	8
3	3.500	WS-6-28-S-*	LS-360-***	7
4	4.500	WS-6-28-S-*	LS-300-***	10
5	5.500	WS-8-32-S-*	LS-340-***	13
6	6.500	WS-10-36-S-*	LS-475-***	10
8	8.620	WS-12-37-S-*	LS-475-***	12
10	10.750	WS-14-37-S-*	LS-425-***	10
12	12.750	WS-16-37-S-*	LS-425-***	12
15	15.880	WS-20-37-S-*	LS-475-***	20

Cast Iron Soil Pipe (Service Weight)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.300	WS-4-23-S-*	LS-315-***	6
3	3.300	WS-6-28-S-*	LS-360-***	7
4	4.300	WS-6-28-S-*	LS-315-***	10
5	5.300	WS-8-32-S-*	LS-360-***	9
6	6.300	WS-8-32-S-*	LS-315-***	15
8	8.380	WS-10-36-S-*	LS-315-***	19
10	10.500	WS-14-37-S-*	LS-360-***	17
12	12.500	WS-16-37-S-*	LS-360-***	20
15	15.620	WS-20-37-S-*	LS-475-***	20

Electrical Metallic Tubing (EMT) Thin Wall

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.706	WS-2-15-S-*	LS-275-***	5
3/4	0.922	WS-2-1/2-20-S-*	LS-275-***	6
1	1.163	WS-2-1/2-20-S-*	LS-275-***	6
1-1/4	1.510	WS-3-21-S-*	LS-275-***	6
1-1/2	1.740	WS-3-21-S-*	LS-275-***	8
2	2.197	WS-3-1/2-22-S-*	LS-275-***	10
2-1/2	2.875	WS-4-23-S-*	LS-200-***	9
3	3.500	WS-6-28-S-*	LS-360-***	7
4	4.500	WS-6-28-S-*	LS-300-***	10

Intermediate Metal Conduit (IMC)

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.815	WS-2-15-S-*	LS-275-***	5
3/4	1.029	WS-2-1/2-20-S-*	LS-275-***	6
1	1.290	WS-2-1/2-20-S-*	LS-200-***	5
1-1/4	1.638	WS-3-21-S-*	LS-275-***	8
1-1/2	1.883	WS-3-21-S-*	LS-200-***	7
2	2.360	WS-3-1/2-22-S-*	LS-200-***	8
2-1/2	2.857	WS-4-23-S-*	LS-200-***	9
3	3.476	WS-6-28-S-*	LS-360-***	7
3-1/2	3.970	WS-6-28-S-*	LS-340-***	9
4	4.466	WS-6-28-S-*	LS-300-***	10

Rigid (RSC), Aluminum (ASC), Galvanized (GSC), Non-Metallic Conduit (NRC)

CONDUIT SIZE (Nom.)	ACTUAL O.D. (Inches)	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	WS-2-15-S-*	LS-275-***	5
3/4	1.050	WS-2-1/2-20-S-*	LS-275-***	6
1	1.315	WS-2-1/2-20-S-*	LS-200-***	5
1-1/4	1.660	WS-3-21-S-*	LS-275-***	8
1-1/2	1.900	WS-3-21-S-*	LS-200-***	7
2	2.375	WS-3-1/2-22-S-*	LS-200-***	8
2-1/2	2.875	WS-4-23-S-*	LS-200-***	9
3	3.500	WS-6-28-S-*	LS-360-***	7
3-1/2	4.000	WS-6-28-S-*	LS-340-***	9
4	4.500	WS-6-28-S-*	LS-300-***	10
5	5.563	WS-8-32-S-*	LS-340-***	13
6	6.625	WS-10-36-S-*	LS-475-***	10

NOTES:

* = Specify sleeve length in inches

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(Example LS-475-C-17).

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